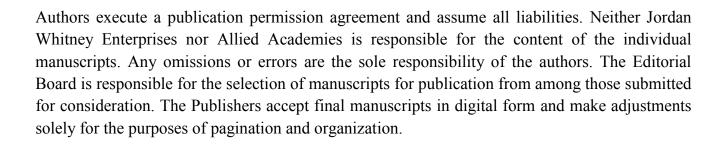
Prnt ISSN: 1078-4950 Online ISSN: 1532-5822

# JOURNAL OF THE INTERNATIONAL ACADEMY FOR CASE STUDIES

#### Editor's

Dr. Bo Han, Texas A&M University-Commerce
Dr. Herbert Sherman, Long Island University-Brooklyn

The Journal of the International Academy for Case Studies is owned and published by Jordan Whitney Enterprises, Inc. Editorial content is under the control of the Allied Academies, Inc., a non-profit association of scholars, whose purpose is to support and encourage research and the sharing and exchange of ideas and insights throughout the world.



The *Journal of the International Academy for Case Studies* is owned and published by Jordan Whitney Enterprises, Inc, PO Box 1032, Weaverville, NC 28787, USA. Those interested in communicating with the *Journal*, should contact the Executive Director of the Allied Academies at <a href="mailto:info@.alliedacademies.org">info@.alliedacademies.org</a>.

Copyright 2015 by Jordan Whitney Enterprises, Inc, USA

### EDITORIAL BOARD MEMBERS

Shih Y ung Chou

University of Texas of the Permian Basin

William Brent

**Howard University** 

Irfan Ahmed

Sam Houston State University

**Ismet Anitsal** 

Tennessee Tech University

Narendra Bhandari

Pace University

**Gary Brunswick** 

Northern Michigan University

Thomas T. Amlie

Penn State University - Harrisburg

Kavous Ardalan

Marist College

Lisa Berardino

SUNY Institute of Technology

**Steve Betts** 

William Paterson University

Wil Clouse

Middle Tennessee State University

**Troy Festervand** 

Middle Tennessee State University

Barbara Fuller

Winthrop University

Palaniappan Thiagarajan,

Jackson State University

Jeff Mankin

Lipscomb University

**Michael Grayson** 

Texas A&M International University

**Terrance Jalbert** 

University of Hawaii at Hilo

**Steve Loy** 

Eastern Kentucky University

Marlene Kahla

Stephen F. Austin State University

William J. Kehoe

University of Virginia

Marla Kraut

University of Idaho

Paul Marshall

Widener University

**Sujata Satapathy** 

Indian Institute of Technology

**Harriet Stephens** 

Seattle University

James R. Maxwell

Mac Murray College

**Greg Winter** 

Barry University

Marianne L. James

California State University, Los Angeles

Issam Ghazzawi

University of La Verne

Patricia Humphrey

Texas A&M University Texarkana

**Kathryn Woods** 

Austin Peay State University

## TABLE OF CONTENTS

RADIO NIGERIA ENUGU NATIONAL STATION
WHAT HAPPENED TO THE TAX EXEMPTION? THE CASE OF THE RICE TABERNACLE CHURCH
CREDIT CARD FRAUD: WHEN EMPLOYEES MOVE FROM BEING AN EMPLOYER'S BIGGEST ASSET TO THEIR BIGGEST LIABILITY
THE GOLDEN GUP: IDENTIFYING THE INVENTORY CHANGE VARIANCE
RE-ENERGIZING THE BRAND: SMITH & WESSON HOLDING CORPORATION29 Paul J. Costanzo, Western New England University Harlan Spotts, Western New England University
RUNNING WITH THE BIG DOGS (PART A): A COMPETITIVE FORCES AND STRATEGIC ANALYSIS OF THE RUNNING SPECIALTY STORE INDUSTRY
TATA STARBUCKS: HOW TO BREW A SUSTAINABLE BLEND FOR INDIA
UTILIZING CURRENCY SWAPS TO HEDGE RISK AT SLC
TIMBERLINE ENERGY INC.: VALUE CREATION VS. CORPORATE WELFARE
Stephen C. Henry, SUNY Plattsburgh

ACCOUNTING ISSUES RELATED TO ACCEPTING BITCOINS	75
Jamie Hoelscher, Southern Illinois University Edwardsville	
Brad Reed, Southern Illinois University Edwardsville	
MERGER TALKS GONE AWRY: MARTIN MARIETTA MATERIALS HOSTILE BII VULCAN MATERIALS	
Kimberley Kinsley, University of Mary	
Washington Woodrow Richardson, University of Mary Washington Kenneth Machande, University of Mary Washington	
DESIGN PROTOTYPES INC. PROJECT MANAGEMENT (C): WHEN MANAGEME	
DECIDES TO SHORTEN A PROJECT SCHEDULE  Patricia A. Lapoint, McMurry University	89
Carrol R. Haggard, Fort Hays State University	
JUHEL NIGERIA LTD.	111
Basil Okoli, Baze University	111
BIG AL'S PUMPS: BIG AL NEEDS YOUR HELP	127
John P. Osborn, California State University	
RUNNING WITH THE BIG DOGS (PART B): GROWTH THROUGH STRATEGIC	
POSITIONING AT BIG DOG RUNNING COMPANY	135
Jennifer P. Pitts, Columbus State University Robin L. Snipes, Columbus State University	
THE AMERICAN WHISKEY RENAISSANCE: THE REBIRTH OF AN AMERICAN	
SPIRIT	149
Charles A. Rarick, Purdue University Calumet Claudia C. Mich, Purdue University Calumet	
UNUSED SERVICES AT GET FIT GYM	159
James Ricks, Southeast Missouri State University	
DR SOLAR	171
Joette Wisnieski, Indiana University of PA	
STARTUP PRODUCTION PLANNING UNDER FUNDING CONSTRAINTS	177
Dennis Zocco, University of San Diego	
DINNER OR NO DINNER: A STUDENT LEADERSHIP DECISION	187

SPRINKLES CUPCAKES: A CASE STUDY OF CREATING A SUCCESSFUL INTERNATIONALIZATION STRATEGY.  Dennis C. Chen, Belmont University  Jeff Overby, Belmont University  Barry L. Padgett, Belmont University  Neda Long, Belmont University  Lauren Hills Mellott, Belmont University  Lauren Vandermark, Belmont University  Nickolette Kennedy, Belmont University  Leah Boone, Belmont University	193
HYUNDAI CARD COMPANY: STRATEGIC CHALLENGES IN CHANGING ENVIRONMENT  Boram Han, Ewha Womans University Jeonghwan Lee, Myongji University Seungho Choi, Ewha Womans University	205
ORACLE: STACKING HIGH THROUGH TECHNOLOGY INTEGRATION	224

# TATA STARBUCKS: HOW TO BREW A SUSTAINABLE BLEND FOR INDIA

Dev Das, Pace University Alan B. Eisner, Pace University Helaine J. Korn, Baruch College, CUNY

#### CASE DESCRIPTION

This case is primarily intended for use in the corporate strategy section of a business policy or competitive strategy course. It can be used as an overview of the many decisions and actions that an organization has to undertake to sustain a competitive advantage. This case can also be used to augment discussions of strategic analysis, specifically both internal and external environmental analysis and strategic formulation.

The case is rich enough for advanced and graduate students, and has been developed in a manner that will allow students to diagnose the root(s) of the company's issue(s) as detailed in the case, and then form opinions and suggestions for any strategy that the company should pursue. In doing this, students should consider the activities, history, and goals of the company as presented.

It would be effective at the business strategy level, especially, to discuss the implications of industry life cycles, and at the corporate strategy level to discuss implications of diversification. The case also lends itself to discussions of strategic implementation and the effect of leadership on innovation, especially when trying to maintain a mature brand.

#### CASE SYNOPSIS

Starbucks entered the Indian market in October 2012 by forming a 50:50 joint venture with the Tata Group. The Indian Café market offered a lot of potential for the new Tata Starbucks alliance. While India was a nation known for its tea drinkers, sipping coffee and socializing at coffee shops was becoming increasingly popular. Domestic consumption of coffee had risen up 80% in the past decade.

The joint venture appeared to be at the crossroads of an important strategic decision. It could either revert to a plan to grow its store count aggressively much like it did in the US. It is possible that this was the original intent. After all, the initial launch pricing had been set to be competitive with Café Coffee Day's (CCD) pricing (coffee drinks available for as low as Rs 100°). Alternately, it could choose to embrace a premium-priced, niche approach similar to the one it had used successfully in other Asian countries like Japan and China. The premium offering would then cater to an older, business elite with higher spending power. This would result in less rapid growth with a cherry-picked list of high profile, business-friendly locations that could also allow it to build a premium brand with premium pricing.

<sup>&</sup>lt;sup>a</sup> Assumed 50 Rs = 1 US Dollar

Would Starbucks and Tata under Davda's leadership finally be able to crack the code for sustained success in the competitive and complex Indian market? While Davda appeared proud of what the alliance had achieved at the 2014 Starbucks annual shareholders meeting, some critical strategic choices would need to be made to ensure the long term success of Starbucks in India.

#### HOW TO ACHIEVE LONG TERM SUCCESS: THE MILLION RUPEE QUESTION

Starbucks had had its eye on the large Indian market for a while. An attempt to enter the market in 2007 had failed due to complications with the Indian government and foreign direct investment (FDI) restrictions<sup>b</sup>. The company had withdrawn its application then and was an eager responder when India's esteemed Tata Group knocked on its door with a partnership opportunity. A 50:50 joint venture was formed and Starbucks coffee was introduced to the Indian market in October 2012 with a generous initial investment of \$80 million.(Bahree, 2012) In the 2012 annual report for Tata Global Beverages<sup>c</sup>, the Board of Directors expressed a lot of excitement about the potential of the newly formed joint venture between the company and Starbucks. "Through Tata Starbucks, your company offers the legendary Starbucks coffee experience, backed by the trust of the Tata name, to the Indian consumer," announced Cyrus P. Mistry, Chairman, Tata Global Beverages.(Tata, 2012)

The Indian café market offered a lot of potential for the new Tata Starbucks alliance. While India was a nation known for its tea drinkers, sipping coffee and socializing at coffee shops was becoming increasingly popular. Domestic consumption of coffee had risen up 80% in the past decade. Given these encouraging trends, Starbucks CEO, Howard Schultz, believed that India could one day rival the company's successful venture in China.

With its store count exceeding 40, the Tata Starbucks joint venture had clearly come a long way since it was kicked off in January 2012, but it was too early to celebrate. Continuing to succeed in the Indian café market would not be an easy task due to two key challenges – competition and profitability.

The market was intensely competitive with multiple domestic and foreign players. The most formidable competitor was domestic giant, Café Coffee Day (CCD), which had already adopted a strategy of flooding the market with its cafes, closely mimicking what Starbucks had done in the US.

Another critical challenge before companies was the ability to break even. High real estate costs and rental rates, along with competitive pricing pressures and India-specific cultural preferences, made it extremely difficult for coffee companies to recover their initial investments.

Tata Starbucks CEO Davda admitted the initial consumer experiences had been a humbling experience. Tata Starbucks had opened its first store with a lot of fanfare in the trendy

.

<sup>&</sup>lt;sup>b</sup> The Government of India at the time permitted foreign retailers a maximum ownership stake of only 51%.

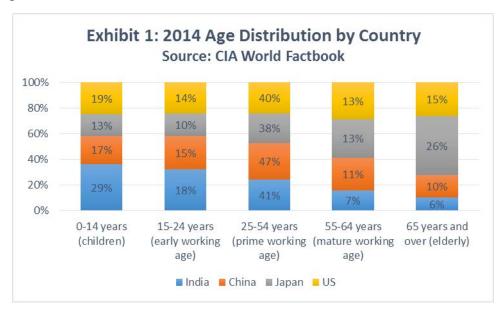
<sup>&</sup>lt;sup>c</sup> Tata Global Beverages is the Tata Group subsidiary that manages coffee and tea sales.

Horniman Circle area of Mumbai in October 2012. Despite having a high profile local partner, Starbucks was unable to use its name to secure any discounted rates in renting real estate. The first store was eventually opened in a Tata Group owned 4000 square foot site that had been lying vacant for a while.

By Q3 2014, it appeared to have expanded to nearly 50 locations across the country in Mumbai, Delhi, Pune and Bengaluru (PTI, 2014). Yet, this was well short of the initial expectations - the target at launch had been set at 50 stores by end of the 2012 launch year. Clearly, something had changed in management expectations of the size or pace of growth from the venture. Quarterly earnings presentations since had boasted of robust store profitability with no numbers provided, possibly pointing to a slower and more selective approach to expansion (Tata, 2014).

The joint venture appeared to be at the crossroads of an important strategic decision. It could either revert to a plan to grow its store count aggressively much like it did in the US. It is possible that this was the original intent. After all, the initial launch pricing had been set to be competitive with CCD's pricing (coffee drinks available for as low as Rs 100<sup>d</sup>). This approach was putting it in direct price competition with CCD, the domestic café market leader.

However, gaining market share among the youth of the country would allow it to tap into a large demographic segment. India's population showed a pronounced skew to younger age brackets (see Exhibit 1) and lower incomes when compared to other countries like Japan and the US. Building a presence within these segments as CCD had done, could be critical to succeed in the long term.



Alternately, it could choose to embrace a premium-priced, niche approach similar to the one it had used successfully in other Asian countries like Japan and China. The premium offering would then cater to an older, business elite with higher spending power. This would

.

<sup>&</sup>lt;sup>d</sup> Assumed 50 Rs = 1 US Dollar

result in less rapid growth with a cherry-picked list of high profile, business-friendly locations that could also allow it to build a premium brand with premium pricing.

Would Starbucks and Tata under Davda's leadership finally be able to crack the code for sustained success in the competitive and complex Indian market? While Davda appeared proud of what the alliance had achieved at the 2014 Starbucks annual shareholders meeting, some critical strategic choices would need to be made to ensure the long term success of Starbucks in India.

#### SCHULTZ & STARBUCKS | CULTIVATING A COMPANY FROM AN IDEA

Starbucks started out in 1971 with a single coffee roaster and retailer store in the Pike Place Market in Seattle. Since then the company had expanded its global footprint considerably with over 17,000 coffee stores in more than 50 countries (Starbucks, 2014). The visionary behind this international success story was CEO, Howard Schultz.

Schultz had joined the company in 1981 and quickly assessed its growth potential after visiting coffee houses in Italy. He envisioned his coffee houses offering much more than just a cup of coffee. They were to become a third place for people to meet and socialize, in addition to home and work. In addition to serving coffee, the coffee houses would help people connect with other people and their local communities. Employees would be recruited and trained on coffee, company products and customer service to deliver a positive "Starbucks Experience" to each and every customer.

The company also quickly acquired a reputation for being an employer of choice and a socially responsible player.

- When the company went public in 1992, all employees were made "partners" in the company and given a share of company equity (aka bean stock). Comprehensive healthcare coverage was also provided to both full time and part time employees.
- Further, efforts were made to ethically source products and establish strong relationships with coffee producing farmers all over the world. In later years, the company began to utilize reusable and recyclable cups in its stores. Last but not least, its employee partners contributed several hours of volunteer work to help with community causes.
- After the 2008/2009 recession and the introduction of the Affordable Care Act, several companies began to cut employee benefits to manage costs. Schultz refused to reduce benefits for his partners arguing that this was a short term reaction and not in the interests of a company in the long term.

The company's mission was to inspire and nurture the human spirit one person, one cup, and one neighborhood at a time. The company had plans of doing this not just in the US but across the globe. The Starbucks name had been taken from a character in Herman Melville's classic adventure novel, Moby Dick. It was felt that the history of the coffee trade and Seattle had a strong association with the sea. In keeping with the sea theme, the image of a Norse twin tailed siren was also adopted as the company logo.(Starbucks, 2014)

The company under Schultz's leadership had performed remarkably well financially over time. Performance in 2013 showed total revenues up 12% to \$14.9B, same store sales up 7%, and \$2.9 billion in cash flow. Operating income, however, was hit due to a one-time litigation charge with Kraft Foods Global, which resulted in a pretax charge to fiscal 2013 operating results of \$2.8 billion. When excluding this one-time charge, operating income would have grown 23% to \$2.5 billion (Starbucks, 2013).

# INITIAL EXPANSION INTO ASIA | TARGETING THE WESTERNIZED AND THE WEALTHY

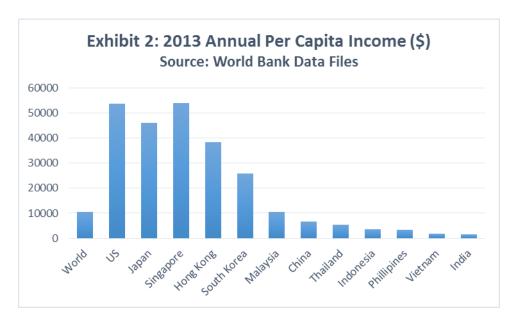
The first store outside North America opened in the fashionable Ginza district in Japan in 1996. Within the next few years, Starbucks had become a well-known brand name in Japan. Like Starbucks shops in the United States, those in Japan featured comfy sofas with American music playing in the background. Unlike most Japanese *kisaten*, or local coffee shops, Starbucks did not allow smoking. The policy proved popular with women who didn't smoke as much as men in Japan. Men eventually followed the women to Starbucks locations and business started humming. Given the strong performance, the stock of Starbucks Coffee Japan Ltd. made its debut on the NASDAQ Japan exchange and has performed strongly ever since. "Any way you measure it, we've exceeded our wildest expectations," CEO Howard Schultz announced jubilantly, at the initial public offering in Tokyo, October 2001.

Tea-drinking Japan was not a total stranger to coffee. Dutch traders first brought coffee to Japan in the 17th century, but the shogun prohibited them from traveling freely in Japan, so very few Japanese were exposed to coffee mainly in port cities like Nagasaki. Coffee penetrated Japan further in the 1850s with the arrival of American ships. Soon after, Japanese started to travel overseas and brought back elements of the European coffee culture.

The first coffee shop opened in 1880s in Tokyo's Ueno district, and drinking the brew became associated with the wealthy classes. Over the next few decades, coffee increased in popularity within Japan and a number of coffee chains entered the market. As business flourished between the US and Japan, many Japanese traveled to the United States. West Coast cities like Seattle were popular destinations. So when Starbucks finally entered Japan in 1996, many Japanese were already familiar with the brand. Starbucks soon cultivated a loyal clientele of wealthy Japanese who considered it to be the original gourmet coffee shop and aspired to emulate the Western lifestyle.

Starbucks Coffee Japan turned its first profit in 2000, nearly four years after its initial launch. Clearly Starbucks entered markets with a commitment to win them over the long haul. Starbucks now has over 1000 stores in the country. For a while, sales volume per store was twice as high as in the United States. (Belson, 2001)

Between 1996 and 1999, Starbucks expanded to additional markets that had a high number of international travelers and a growing segment of Westernized and wealthy locals. These were countries with high or growing per capita incomes (see Exhibit 2).



- Starbucks Singapore opened its first store in December 1996 at Liat Towers, strategically located along the nation's renowned Orchard Road shopping belt.
- It then entered the Philippines (1997), Taiwan, Thailand and Malaysia (1998), and South Korea (1999), once again selecting premium locations frequented by the country's growing Westernized, affluent classes and international travelers.(Starbucks, 2014)

Happy with its initial successes, Starbucks began planning expansions into countries with more entrenched cultures and large, diverse populations.

#### NEXT EXPANSION WAVE | CRACKING THE CULTURAL CODES

Unlike Japan, tea-drinking China had little prior experience with coffee. In addition, the emerging superpower had deeply entrenched cultural traditions with regards to food and drink. Succeeding in China would be a critical challenge and opportunity for Starbucks. Cracking the cultural code here, could provide for conquering other emerging markets like India.

Starbucks had opened its first store in Beijing in 1999. The company figured out there was a universal need for being respected for our differences and feeling connected with others. Starbucks was catering to this need with its culture and values in a way that was conducive to local values and tastes.

Within China, instant coffee accounted for upwards of 80 percent of all coffee consumption. Given the average Chinese consumer's limited prior exposure to coffee, this proved to be a highly effective and affordable way of expanding consumption. Starbucks has taken a different approach and targets the affluent Chinese consumers with beverages priced up to 50 percent higher than the prices at its US stores. Most Starbucks beverages in China will cost upwards of 30RMB (or about US\$5). In contrast, Nestlé's Nescafé instant coffee can cost as little as RMB1.5 (US\$0.10) per packet.

Fueled by Starbucks, the wealthy commercial capital Shanghai, quickly became the coffee culture capital of China. The owner of Shanghai-based Café del Volcán, one of Shanghai's popular coffee retail outlets, noticed an interesting phenomenon in the initial days after opening his cafe. The prices had not yet been displayed, and most customers just ordered their beverages with only a few inquiring about prices. Clearly the Shanghai elite were not price sensitive. Much like Starbucks, the café then began to focus primarily on achieving the highest level of quality and service.

In 2011, a Starbucks outlet in China averaged US\$600,000 in annual revenues. The strategy proved to be successful with Starbucks' Chinese outlets becoming more profitable than those in the US market. China/Asia Pacific operating margins in the last quarter of 2012 were 33.7 percent in comparison to 20.8 percent in the United States. "It's no doubt that one day China will become our second largest market after the United States, and it's possible that, over many years, potentially the largest one," mused Starbucks CEO Howard Schultz in an interview with China Daily.

While Nestlé and Starbucks had radically different methods for getting the Chinese to drink coffee, both succeeded. This success in part can be attributed to segmenting the market and recognizing the Chinese as unique consumers with different tastes and habits than those of American consumers. For instance, Chinese consumers did not like the bitter taste associated with black coffee or espresso, so both players have tailored their beverages accordingly. Nestlé's Nescafé packets include sugar and powdered milk, while Starbucks emphasizes milk-based drinks like frappuccinos, lattes and mochas in their stores. Starbucks' Chinese menus also added some local flavor, with customized choices like green tea tiramisu and Chinese moon cakes.

In addition, Starbucks localized its outlets by offering large seating areas since Chinese tend to not like to take their drinks to go. Local Chinese customers began to enjoy the "Starbucks experience" while sitting with friends and having something to munch on along with their coffee. Further, "family forums" were introduced to explain to parents the merits of having their children working at Starbucks. Large lounges with couches were provided at stores to accommodate the need for working customers to relax for a bit during afternoons. Menus were modified to include foods that were tailored to local tastes e.g. a Hainan Chicken sandwich and a Thai-style Prawn wrap(Burkitt, 2012).

By the end of 2013, it had opened its 1000<sup>th</sup> store in the country. It was this success in China that made Schultz particularly eager to venture into India. Like China, India was another large market with culturally entrenched tastes(Barlow, 2013).

"Our stores domestically and around the world, have become the third place for customers between home and work. The environment, the store design, the free Wi-Fi—everything we've been able to do has created this primary destination. That is the same in Honshu, (China), in Beijing, in Shanghai, in Spain, in Tokyo or in New York City. We've cracked the code on universal relevance," CEO Howard Schultz later reminisced in an interview in 2013(Bartiromo, 2013).

#### CONQUERING UNFAMILIAR MARKETS | SEEKING THE MAGIC FORMULA

With Starbucks' stellar performance in its initial expansion into Asia, numerous industry analysts speculated on the best practices that could be used by the company to penetrate other markets or emulated by other companies (Wang, 2012). Three key themes emerged ...

#### 1. Be Tactful in Marketing the Brand:

- Once Starbucks decided to enter China, it implemented a smart market entry strategy. It did not use any advertising and promotions that could be perceived by the Chinese as an American intrusion into the local tea-drinking culture. It just quietly focused on carefully selecting premium locations to build its brand image.
- Further, Starbucks capitalized on the tea-drinking culture of Chinese consumers by introducing beverages using popular local ingredients such as green tea. It also added more milk based beverages, e.g., frappuccinos, since the Chinese did not like the taste of bitter coffee

#### 2. Find a Good Local Partner:

- Working with right partners can be an effective way to reach local customers and expand quickly without going through a significant learning curve.
- China was not one homogeneous market. There are many Chinas. The culture from northern China is very different from that of the east. Consumer spending power inland is not on par with that in coastal cities. To address this complexity of the Chinese market, Starbucks partnered with three regional partners as part of its expansion plans.
- In the north, Starbucks entered a joint-venture with Beijing Mei Da coffee company. In the east, Starbucks partnered with the Taiwan-based Uni-President. In the south, Starbucks worked with Hong Kong-based Maxim's Caterers. Each partner brings different strengths and local expertise that helped Starbucks gain insights into the tastes and preferences of local Chinese consumers.

#### 3. Make a Long Term Commitment:

 Long term commitment means patience. It took Starbucks time to educate the market and gain customer loyalty. Starbucks also did an excellent job in recruiting and training its employees. This turned out to be a win-win strategy because employees were after all the face of the Starbucks brand and at the heart of delivering the "Starbucks Experience" to customers

These learnings armed Starbucks as it prepared to penetrate an even more complex and competitive market - India.

#### PASSAGE TO INDIA | TATA GROUP A WORTHY PARTNER

Founded by Jamsetji Tata in 1868, Tata's early years were inspired by the spirit of nationalism. It pioneered several industries of national importance in India: steel, power, hospitality and airlines. In more recent times, its pioneering spirit had been showcased by companies such as TCS, India's first software company, and Tata Motors, which made India's first indigenously developed car, the Tata Indica, and the world's most affordable car, the Tata Nano

The Tata Group comprised over 100 operating companies in seven business sectors: communications and information technology, engineering, materials, services, energy, consumer products and chemicals. The group had operations in more than 100 countries across six continents, and its companies exported products and services to 150 countries.

Along with an increasing global footprint of Tata companies, the Tata brand was also gaining international recognition. In 2010, BusinessWeek magazine ranked had Tata 17th among the '50 Most Innovative Companies' list. Brand Finance, a UK-based consultancy firm, valued the Tata brand at \$18 billion and ranked it 39th among the top 500 most valuable global brands in their BrandFinance® Global 500 2013 report.

Like Starbucks, Tata had a strong belief in social responsibility. The company had created national institutions for science and technology, medical research, social studies, and the performing arts. The trusts had also provided aid and assistance to non-government organizations (NGOs) working in the areas of education, healthcare, and livelihoods. Individual Tata companies had also been known to extend social welfare activities to communities around their industrial units. The Tata name had been respected in India for more than 140 years for its adherence to strong values and business ethics.

The total revenue of Tata companies was \$97 billion in 2012-13, with nearly two thirds coming from business outside India. Tata companies employed over half a million people worldwide. Every Tata company or enterprise operated independently. Each of these companies has its own board of directors and shareholders. The major Tata companies were Tata Steel, Tata Motors, Tata Consultancy Services (TCS), Tata Power, Tata Chemicals, Tata Teleservices, Titan Watches, Tata Communications, Indian Hotels, and Tata Global Beverages.

Much like Starbucks, the Tata Global Beverages unit was looking for a retail partner to sell its coffee products. Its broad product portfolio also included tea and bottled water. Much like its Tata Group parents and Starbucks, Tata Global Beverages also prided itself with having strong values and purpose as a company. Thus a promising partnership was formed, and Starbucks was ready to make a grand entry into the market.(Tata, 2014)

#### COFFEE IN INDIA | AN EXISTING BUT LESSER KNOWN TRADITION

Unlike China, tea-drinking parts of South India did have some historical experience with coffee. The crop was first cultivated in Ethiopia, and by the 1600s was hugely popular

throughout the Ottoman Empire. The Turks boiled or roasted coffee beans before they left the Yemeni port of Mocha to keep them from being grown elsewhere, according to coffee historian and author Mark Pendergrast. That is why, according to legend, a 17th-century Muslim pilgrim named Baba Budan taped seven coffee beans to his stomach and smuggled them to India. The hills where he planted those beans are now known as the Bababudan Giris.

When the British arrived in the 1600s, looking at first to break a Dutch monopoly on the spice trade, tea and coffee were "backyard crops" in India. Over the centuries, the British installed plantations and established more organized production processes. Tea, which was a much larger crop, was grown mostly in the north, while coffee was grown mostly in the south.

For decades, the Coorg (aka Kodavu) region in South India had been home to coffee plantations. The British began planting coffee here in the 19th century. When India gained independence in 1947, the original British planters sold their estates to the locals (aka Kodavas) and other South Indians. Since the Indian government changed its policies and allowed farmers to take control of their own sales in the mid-'90s, India's coffee industry had seen a boost in quality and profits, and had taken a seat in gourmet coffee circles.(Allison, 2010)

With the alliance, Starbucks gained access to locally produced premium quality beans from Tata owned plantations in the Coorg region. Tata Coffee, a unit of Tata Global Beverages, produced more than 10,000 metric tons of shade grown Arabica and Robusta coffees at its 19 estates in South India(Badrinath, 2012). A strategic asset for Starbucks as it prepared to do battle with the domestic giant, CCD.

### INDIAN CAFÉ MARKET | DOMINATED BY CAFÉ COFFEE DAY

By 2014, the Indian coffee house market was \$300M strong and growing at a robust 20% rate from year to year. While the market was crowded with international and domestic players, Starbucks' true competition came from a domestic giant, Café Coffee Day (aka CCD). The presence of international coffee chains was significant but the cumulative number of these outlets put together was only about a third of the 1,500 outlets operated by home-grown CCD.(Madonna, 2013)

CCD had been the market leader since its beginnings as a "cyber café" in 1996. As the retailing arm of the nearly 150 year old Amalgamated Bean Coffee Trading Company Limited (ABCTCL), it had the benefit of sourcing its coffee locally from a network of ABCTCL owned coffee plantations and using ABCTCL manufactured coffee roasting machines. These allowed CCD to insulate itself from global price fluctuations and serve coffee at lower prices than the competition. Most of the foreign competitors relied on imported coffee and foreign roasting machines.(CCD, 2014)

ABCTCL's charismatic CEO, V. G. Siddhartha, rapidly expanded CCD stores across the country. The mission of the company was to provide a world class coffee house experience at affordable prices. This had made the stores ubiquitous, much like Starbucks stores in the US. It also made CCD the destination of choice for the youth in the country who had limited money to

spend and were looking for socially acceptable places to socialize. The majority of India still disapproved of socializing at bars, and cafes offered a respectable alternative. A 2014 industry study showed the CCD brand was synonymous with coffee for most coffee drinkers in India.(Kaushik, 2011)

After CCD, the next biggest player was the Barista's chain which started in 2000. Tata Global Beverages had briefly explored the option of partnering with Barista (2001-2004) to sell its coffees, but eventually sold its stake. In keeping with its premium positioning, most of Barista's products were imports and its coffee roasted in Venice, Italy. In 2007, it was acquired by Italian coffee company, Lavazza. However, profits had proven elusive despite several years on the market and heavy investments. In 2013, Lavazza announced it would sell the Barista's business.

Industry watchers say that the business is becoming difficult to turn profitable even after years of operations. High rental expenses and intense competition had made most foreign players struggle to achieve profitability despite years of trying. According to industry estimates, rentals could account for 15-25% of the cost of running a cafe chain. Typical monthly rental market rates were Rs 200-300 per square foot of real estate(Srivastava, 2012). Then, there was the investment in making a store appealing to customers with its interiors, finding people to run them and building a food and beverage menu that was hip enough to keep 18-24 year-olds — the target market for many coffee chains — coming back for more. CCD had found a way around this problem by entering into a revenue-sharing deal, paying 10-20% of a unit's proceeds as a fee. Error! Bookmark not defined. Coffee through bars was a sit-in concept in India where consumers generally hung around such outlets for hours compared to the global phenomenon of grabbing coffee on the go from generally tiny outlets and kiosks(Sachitanand, 2014).

Industry experts argued that coffee chains in India must maintain elaborate and plush outlets - and not kiosks - to give Indian consumers what they are looking from a coffee chain even if the proposition turned out to be very expensive, which is making it difficult for many companies to stay in the business and hard to scale up. Unlike countries like the US where purchasing coffee was often a quick transaction at a counter or kiosk for customers on the go, the culture in India was to sit down and socialize for hours over coffee or tea(Bailay, 2014). Some frustrated customers stopped frequenting stores because it was so hard to find a free table(Kaushik, 2011). This made it much harder for coffee retailers to churn a profit. According to Manmeet Vohra, the Tata Starbucks marketing and category chief, peak hours in India were 2 pm to 6 pm (compared to 5 am to 11 am in the US) and takeout orders accounted for barely a fifth of their business in India (compared to 80% in the US)(Sachitanand, 2014).

Other international entrants like the UK's Costa Coffee, the US based Coffee Bean and Tea Leaf Company, and Australia's Gloria Jean's Coffee experienced similar profitability challenges(Bailay, 2014). Costa Coffee had entered the market in 2005 and soon found its stores were too small to handle the peak time crowds. The Coffee Bean and Tea Leaf Company had started out in 2007 and tried to entice customers by offering new menu items each month. Gloria Jean's Coffee had entered the market in 2008 hoping it could crack the profitability code

by serving coffee in more kiosks, which required a lower capital investment. However, achieving profitability continued to remain elusive for most international players.

Starbucks appeared to be doing well in its initial stores. In quarterly investor presentations, Tata Global Beverages reported robust profitability in its stores. While no numbers were shared by the company, the information was corroborated by industry experts. The 4000 square foot Horniman Circle store was estimated to be generating Rs 8.5 lakhs in daily sales, which compared to Rs 1 lakh generated by the 400 square foot CCD store at the Mumbai airport. Top Indian store revenues in US dollars were comparable to those generated out of the stores in China (~\$600,000 per year since the real estate was obtained from the Tata Group, it is clear that at least the first store was percolating a healthy profit.

#### QUICK SERVICE RESTAURANT CHAINS | A LOOMING THREAT

In addition to traditional coffee chains, the Indian café market was being encroached upon by other quick service restaurant (QSR) options like McDonald's and Dunkin Donuts. These players threatened to steal market share with lower priced options to drink coffee at existing quick service establishments.

One of the major advantages for these over Starbucks and other competitors was the already existing network of locations in the country that allowed ready access and an ability to bring down establishment costs. Further, this ubiquity and lower pricing would allow these players to tap into the larger demographic segments that made up a large section of the Indian population.

"McDonald's has the advantage as their ability to expand is better, considering that they have a larger footprint now," Amit Jatia, Vice-Chairman and CEO, Hardcastle Restaurants which is the McDonald's franchise for South Indian operations.

Price is another factor where McCafe is expected to hold an edge over Starbucks and other giants. Getting a cappuccino for Rs. 90 at a global brand like McCafe sounds more appealing than spending in excess of Rs. 110 for the same drink at Starbucks. Much like Starbucks, McCafe will source its coffee from Chikmagalur in Karnataka(Unknown, 2013).

#### TATA STARBUCKS | CHALLENGING DECISION AHEAD

"We have studied and evaluated the market carefully to ensure we are entering India the most respectful way. We believe the size of the economy, the rising spending power and the growth of café culture hold strong potential for our growth and we are thrilled to be here and extend our high-quality coffee, handcrafted beverages, locally relevant food, legendary service and the unique Starbucks Experience to customers here," said John Culver, president, Starbucks Coffee China and Asia Pacific (Bhattacharya, 2013).

The business looked simple - have a standardized decor, choose a suitable location and offer good coffee and food - but ensuring that a customer's cappuccino tasted the same as it did yesterday and a service that did justice to the iconic Starbucks brand name every single day, was far more complex. What it required were carefully selected partners (store managers and stewards who went through intensive training) and an incredibly complex planning effort. That's why Starbucks had decided to avoid the franchisee route that could have seemed like the obvious choice for rapid expansion.

Also, Starbucks had to make sure to meet the expectations of its world-travelled customers, who were aware of the Starbucks experience. Many of these customers would check whether the coffee tasted the same as it did abroad, and whether the store ambience was equally comfortable. If the experiences matched up, they would become regulars.

But for sustained success, Starbucks needed to penetrate the domestic young and middle income markets. Starbucks laid out plans for different formats, such as "abbreviated stores" that would be smaller in size and stores at college and school campuses. The stores in India also began experimenting with their food menu. While Starbucks globally offered blueberry and chocolate muffins, it wanted to serve local innovations at its Indian locations. Coinciding with its first anniversary, the company launched a new local India Estates blend. This blend was Tata Starbucks' special country-specific coffee, developed thoughtfully with Tata for the Indian market and reflected the high quality Arabica coffee available in India. Additionally, the company launched the Indian Espresso Roast which was sourced locally through a coffee sourcing and roasting agreement between Starbucks and Tata. It was felt that the coffees captured the essence and rich heritage of the Indian coffee history.

The challenge ahead of Davda and Tata Starbucks was a difficult one. How could it maximize the long term success of the venture in India? This would mean going beyond the "westernized and the wealthy" targeting that had worked so well in relatively older and more affluent Asian markets. While the partnership with Tata was occasionally helping in negotiating for good real estate, it also would still need to figure out how to leverage the partnership to win over the larger young and middle income demographic segments. Store financials would need to be figured out to maintain profitability. These questions would need to be answered quickly as the company prepared to expand into the next tier of Indian cities.

#### REFERENCES

Allison, M. 2010. As india gains strength, so does its coffee, Seattle Times.

Badrinath, R. 2012. Tata coffee to close ranks with starbucks, Business Standard.

Bahree, M. 2012. Starbucks will open cafes in india, Wall Street Journal.

Bailay, R. 2014. Coffee chain starbucks expanding aggressively in india, Economic Times.

Barlow, N. 2013. China's coffee industry is booming, China Briefing.

Bartiromo, M. 2013. Starbucks' schultz eyes global growth, USA Today.

Belson, K. 2001. As starbucks grows, japan too is awash, New York Times.

Bhattacharya, A. 2013. Pour out the coffee, Financial Express.

Burkitt, L. 2012. Starbucks plays to local chinese tastes, Wall Street Journal.

CCD. 2014. Company website, Vol. 2014.

Kaushik, M. 2011. A stronger caffeine kick, Business Today.

Madonna, A. B., Raghubir. 2013. If we find something attractive we will look at it, Business Standard.

PTI. 2014. Starbucks says india operations fastest growing in its history, Vol. 2012: www.livemint.com.

Sachitanand, R. 2014. How starbucks and cafe coffee day are squaring up for control of india's coffee retailing market, Economic Times.

Srivastava, S. 2012. Starbucks india isn't celebrating yet, Forbes.

Starbucks. 2013. Annual report.

Starbucks. 2014. Company website, Vol. 2014.

Tata. 2012. Annual report.

Tata. 2014. Company website, Vol. 2014.

Unknown. 2013. Coffee war: Mcdonald's mccafe set to make its indian debut, aimsto 'wipe out' starbucks, Daily Bhaskar.

Wang, H. 2012. Five things starbucks did to get china right, Forbes.